

# CDM BUCKET ELEVATORS

THE IDEAL VERTICAL CONVEYING SOLUTION FOR A VARIETY OF MATERIALS, ELEVATIONS AND DISCHARGE REQUIREMENTS

Bucket elevators specialize in vertical lifting of large volumes of material using a series of buckets. A single- or dual-strand drive mechanism moves the buckets with a chain or belt mounted around sprockets or pulleys at either end of the elevator.

## CENTRIFUGAL Bucket Elevators



## CONTINUOUS Bucket Elevators

### MATERIALS

Used most frequently for free-flowing, fine or powdered materials such as grain, sand, clay, sugar, finished cement and dry chemicals



Recommended for large-capacity, severe-duty applications that handle friable materials

### OPTIONS

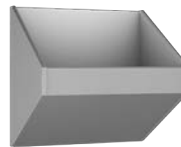
Malleable Iron	Steel	Synthetic	<< BUCKET MATERIAL >>	Steel	Synthetic	
Belt	Single Chain		<< MOUNT TYPE >>	Belt	Single Chain	Dual Chain

### BUCKETS

Mounted at specific intervals and operate at relatively **high speeds**

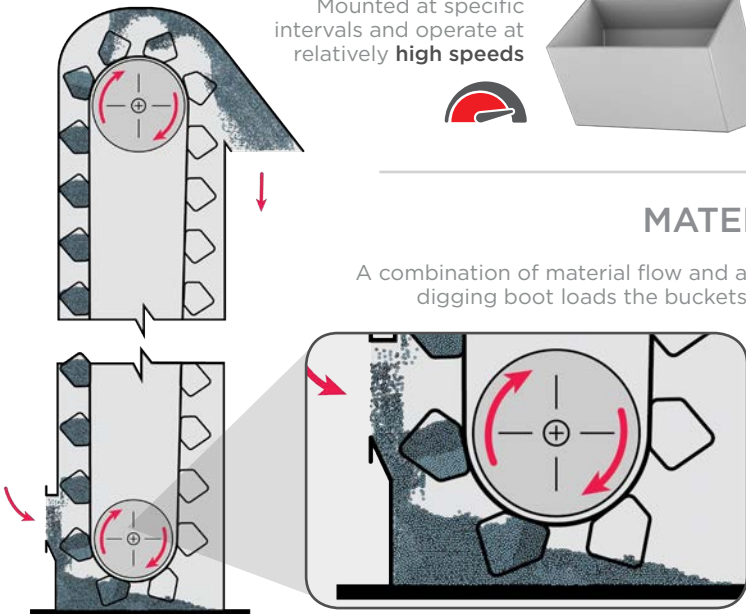


Mounted continuously and travel at relatively **slow speeds**

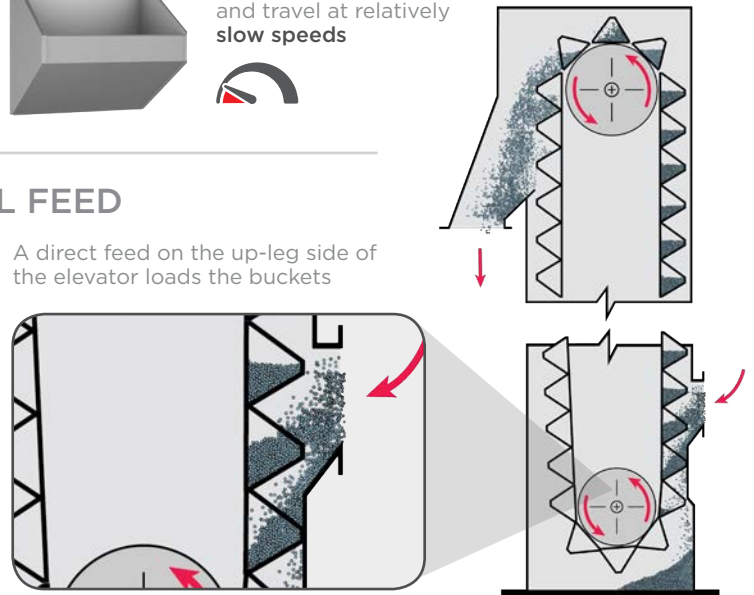


### MATERIAL FEED

A combination of material flow and a digging boot loads the buckets



A direct feed on the up-leg side of the elevator loads the buckets



# Bucket Elevator DESIGN DIFFERENCES

Our bucket elevators are available with your choice of:

## Material Discharge

### Centrifugal



- Buckets use centrifugal force to eject material
- Recommended for high-volume applications

### Continuous



- Buckets use gravity to discharge material.
- Recommended for severe-duty applications and products that require minimal degradation

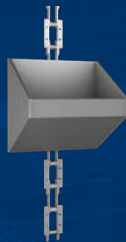
## Drive Mechanism

### Belt



- Material can be free-flowing with a small percentage of lumps
- Recommended for moderate-duty applications

### Chain



- Material can be heavy and in large lumps that can pack together
- Recommended for severe-duty applications

## Bucket Construction

### Types



Cast steel



Fabricated steel



Stainless steel  
(for corrosive materials and environments)



Synthetic  
(polyethylene, nylon, urethane)

## Construction DETAILS

- Steel plate elevator casings with reinforced corners
- Inspection doors at all accessible locations
- Heavy-duty steel boots and frames with manual or gravity take-up
- Removable boot panels for sprocket or pulley maintenance
- Various wear liner options for boot and discharge
- Heavy-duty shaft bearing supports on head sections
- Flanged discharge hood with an inspection door
- Optional operator's platform around three sides of the elevator head
- Optional steel ladders surrounded by heavy forged steel safety cages
- Safety components such as a zero-speed, plugged chute, a backstop and belt alignment (belt only) included as standard

## Expert Advice on BUCKET ELEVATOR OPTIONS



Before we spec out any project, we work directly with you to thoroughly understand your plant flow and business needs. This information will dictate our equipment recommendation.



The type of commodity you're working with and the lift elevation you require are other aspects of your application that will influence bucket elevator selection.



CDM offers more than 40 years of experience and expertise with bucket elevators as well as a variety of configurations and additional options to help you make the right equipment decision.

## CONTACT US TODAY

to request a quote for a bucket elevator built with the industry's most rugged, reliable components.

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